

## PACKAGING SPECIFICATION FOR MICRO-CHANGE PCB RECEPTACLE ASSEMBLY

**1.0 SCOPE:** This packaging specification covers Micro-Change PCB style receptacle assemblies for series:

**120070:** General market

**84864:** NMEA 2000

**2.0 Product description:** Micro-Change 3, 4, or 5 pole receptacle assembly with PCB mounting capability in either vertical or horizontal orientation.

**3.0 REFERENCE DOCS:** PS-120070-001, 67-0112, 67-0113

### 4.0 PROCEDURE

**4.1 General requirements:** receptacles assemblies are to be packed in a manner that prevents damage during shipping or storage.

#### 4.2 PACKING INSTRUCTIONS:

1. Packing Tray:

- a. See BOM for packaging components
- b. Install alignment plate on to receptacle assembly
- c. One receptacle assembly is placed into each packaging tray cavity with M12 thread orientated horizontally. Quantity: 35 pc. Per tray.
- d. Place packaging tray cover on to packaging tray.
- e. Apply packing tape to secure cover to packaging tray.
- f. Place 2 X 3 barcode label on center of packaging tray cover.

2. Corrugated Box:

- a. Place either foam padding or bubble wrap to inside bottom of box.
- b. Place filled packaging trays into box with tray cover facing up.
- c. Seven trays (245 receptacle assemblies) are required to fill box
- d. Place foam padding or bubble wrap on top of last tray to fill gap between top of box and last tray.  
 \*\*For orders less than 245 pc (7 full trays) additional empty trays with covers plus added layers of foam or bubble wrap can be used.
- e. Close top of box and secure with packing tape.
- f. Place 4 x 4 barcode label on upper right hand corner of short side of box.

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