



# PACKAGING SPECIFICATION

## PACKAGING SPECIFICATION FOR DIN VALVE SERIES

### B15

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# PACKAGING SPECIFICATION

## 1.0 SCOPE

This specification specifies the general requirements to describe the packaging procedure for the DIN Valve series, B15.

## 2.0 PURPOSE

The purpose of this specification is to assure that all DIN Valve options shipped from Molex arrive damage free and in a manner which allows ease of handling, storage and distribution.

## 3.0 GENERAL PACKAGING INFORMATION

The recommended carton closure is tape.

The carton weight should not exceed 15kg.

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## 4.0 PACKAGING OF DIN VALVE OPTIONS

### 4.1 BULK PACKAGED

The bulk pack kit consists of 300 bases placed in a carton for shipping; reference Table 1 below for carton part numbers.

Where applicable (refer to the Bill of Material), bag's of screws and bag's of gaskets are included.

Components must not be mixed in bags.



Figure 1 - Example of Bases bulk packed

Table 1 - Bulk Packed Final Part Number Kits

PART No.	MPM PART No.	SPQ	INNER BOX P/N	OUTER BOX P/N	MOQ	Notes
B152000N2	1210120009	300	1211160003	1211160004	300*	150 in a bag 2 bags in a box
B153000N2	1210120010	300	1211160003	1211160004	300*	150 in a bag 2 bags in a box
B153000N21675	1210130196	300	1211160003	1211160004	1500	150 in a bag 2 bags in a box
B152000N21675	1210120159	300	1211160003	1211160004	1500	150 in a bag 2 bags in a box

\* For order quantities of 1500, and multiples thereof, 5 Inner Boxes (P/N 1211160003) are placed into 1 Outer Box (P/N 1211160004)

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## 5.0 CARTON DIMENSIONS

All dimensions are internal dimensions of the box and are in millimeters

Table 2 – Carton Box Inner Dimensions

Carton Part No.	L	W	H
1211160003	280	140	140
1211160004	780	305	165

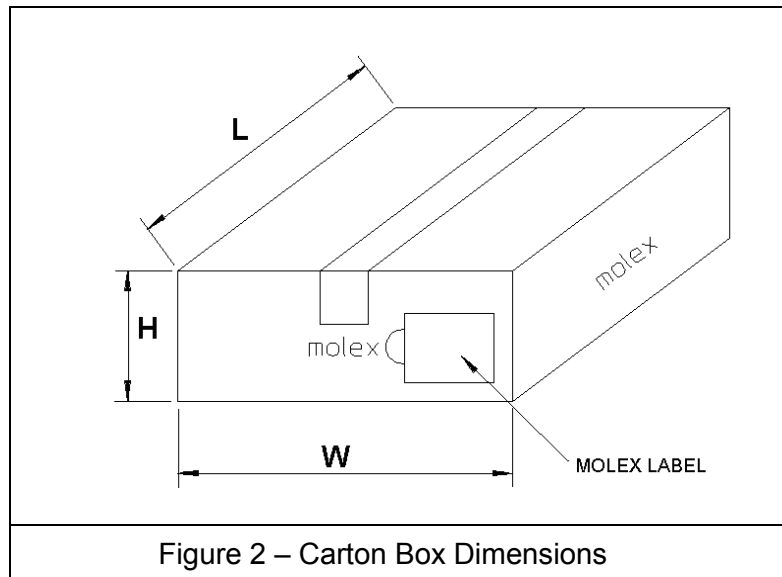


Figure 2 – Carton Box Dimensions

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## 6.0 LABELLING

The labels used are standard Molex Ireland labels and measure 124.0 x 70.0 mm.

See Figure 3 below for a label sample.




(P) PART NUMBER XXXXXXXXXXXX 			
DESCRIPTION			
(Q) QUANTITY XXX 			
(12D) INV CTRL DATE XXXX/XX/XX			
(4L) COUNTRY OF ORIGIN Ireland		 <a href="http://www.molex.com">www.molex.com</a>	
(S) TRACKING NO XXXXXXXXXXXX 			
REACH SVHC information - see <a href="http://www.molex.com">www.molex.com</a>			
Packing Standards 0/0			VS
Eng.Nr. XXXXXXXXXXXX			XIX
Molex P/N XXXXXXXXXXXX			
MOLEX IRELAND LTD., SHANNON INDUSTRIAL ESTATE, SHANNON, CO.CLARE, IRELAND			

Figure 3 – Molex Label Example

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## 7.0 SHIPPING PALLETS

For orders over 1500 and in multiples of 7500 the parts may be put on a pallet.

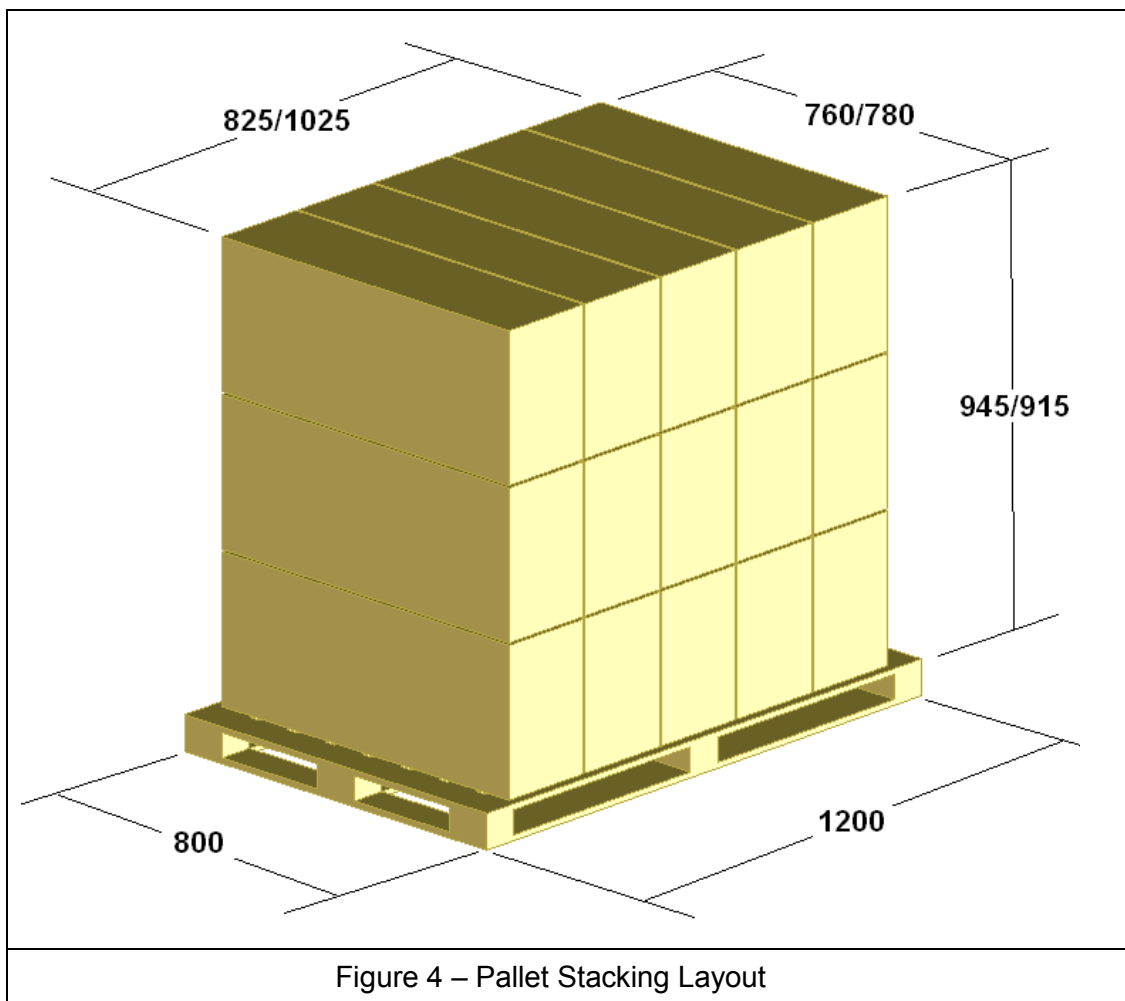
The Outer Boxes (P/N 1211160004) should be stacked on their side 5 across; inside a pallet box. Reference Figure 4 below for box stacking layout and dimensions.

The boxes can be stacked up to 3 high. This gives a shipping quantity of 7500, 15000 and 22500. For any other quantity parts must be shipped in boxes of 300 or 1500 as specified earlier in this document, or on additional pallets as described above.

These should then be fully enclosed in the pallet box as shown in Figure 5 below.

Figure 4 below shows how the cartons should be stacked on the pallet.

Note: Pallets should not be stacked on top of one another.



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Figure 5 – Boxes contained in a Pallet box

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