

PACKAGING SPECIFICATION FOR

DIN VALVE SERIES

B29

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REVISION DESCRIPTION	OBSOLETE PART NUMBER AS PER PCN#509451			PACKAGING SPECIFICATION FOR DIN VALVE SERIES B29			
CHANGE NO.	686785						
REVISED BY	SUGEEB	DATE	2021/09/08	DOC TYPE	DOC TYPE DESCRIPTION	DOC PART	SERIES
REV APPR BY	GGA	DATE	2022/02/28	PS	PRODUCT SPECIFICATION WORD	001	121012
INITIAL RELEASE				CUSTOMER	DOCUMENT NUMBER	REVISION	SHEET
INITIAL DRWN	DMAHER_WEU	DATE	2010/08/27	GENERAL MARKET	PK-121012-B29	B1	1 OF 7
INITIAL APPR	EFOLAN	DATE	2010/09/28				

1.0 SCOPE

This specification specifies the general requirements to describe the packaging procedure for the DIN Valve series, B29.

2.0 PURPOSE

The purpose of this specification is to assure that all DIN Valve options shipped from Molex arrive damage free and in a manner which allows ease of handling, storage and distribution.

3.0 GENERAL PACKAGING INFORMATION

The recommended carton closure is tape.

The carton weight should not exceed 15kg.

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4.0 PACKAGING OF DIN VALVE OPTIONS

4.1 BULK PACKAGED

The bulk pack kit consists of 500 bases placed in a carton for shipping; reference Table 1 below for carton part numbers.

Where applicable (refer to the Bill of Material), bag's of screws and bag's of gaskets are included.

Components must not be mixed in bags.



Figure 1 - Example of Bases bulk packed

Table 1 - Bulk Packed Final Part Number Kits

MPM PART No.	PART No.	SPQ	INNER BOX P/N	OUTER BOX P/N	MOQ	Notes
B292000N2	1210120102	250	1211160003	1211160004	500*	250 in a bag 2 bags in a box
B292000W4	1210120104	250	1211160003	1211160004	500*	250 in a bag 2 bags in a box
B293000N2	1210120107	250	1211160003	1211160004	500*	250 in a bag 2 bags in a box
B293000N4	1210120108	250	1211160003	1211160004	500*	250 in a bag 2 bags in a box
B292000N20217	1210130088	100	1211160003	1211160004	500*	100 in a bag 5 bags in a box

* For order quantities of 2500, and multiples thereof, 5 Inner Boxes (P/N 1211160003) are placed into 1 Outer Box (P/N 1211160004)

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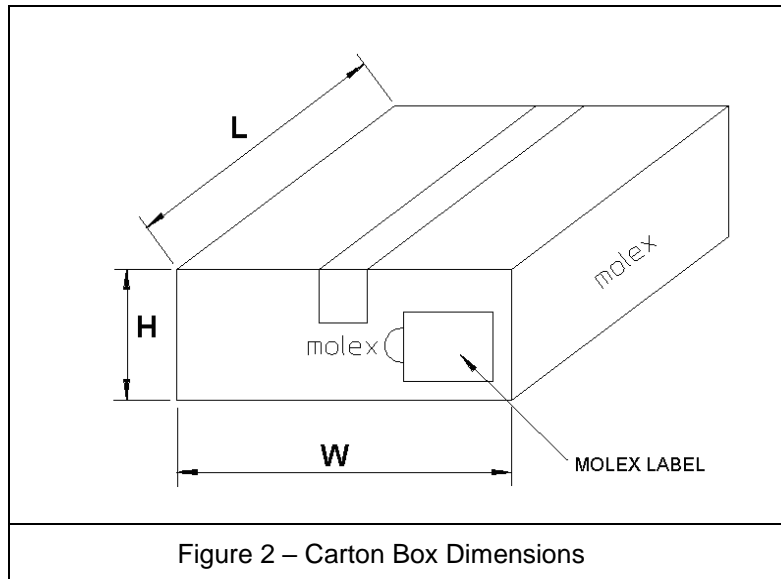
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5.0 CARTON DIMENSIONS

All dimensions are internal dimensions of the box and are in millimeters

Table 2 – Carton Box Inner Dimensions

Carton Part No.	L	W	H
1211160003	280	140	140
1211160004	780	305	165



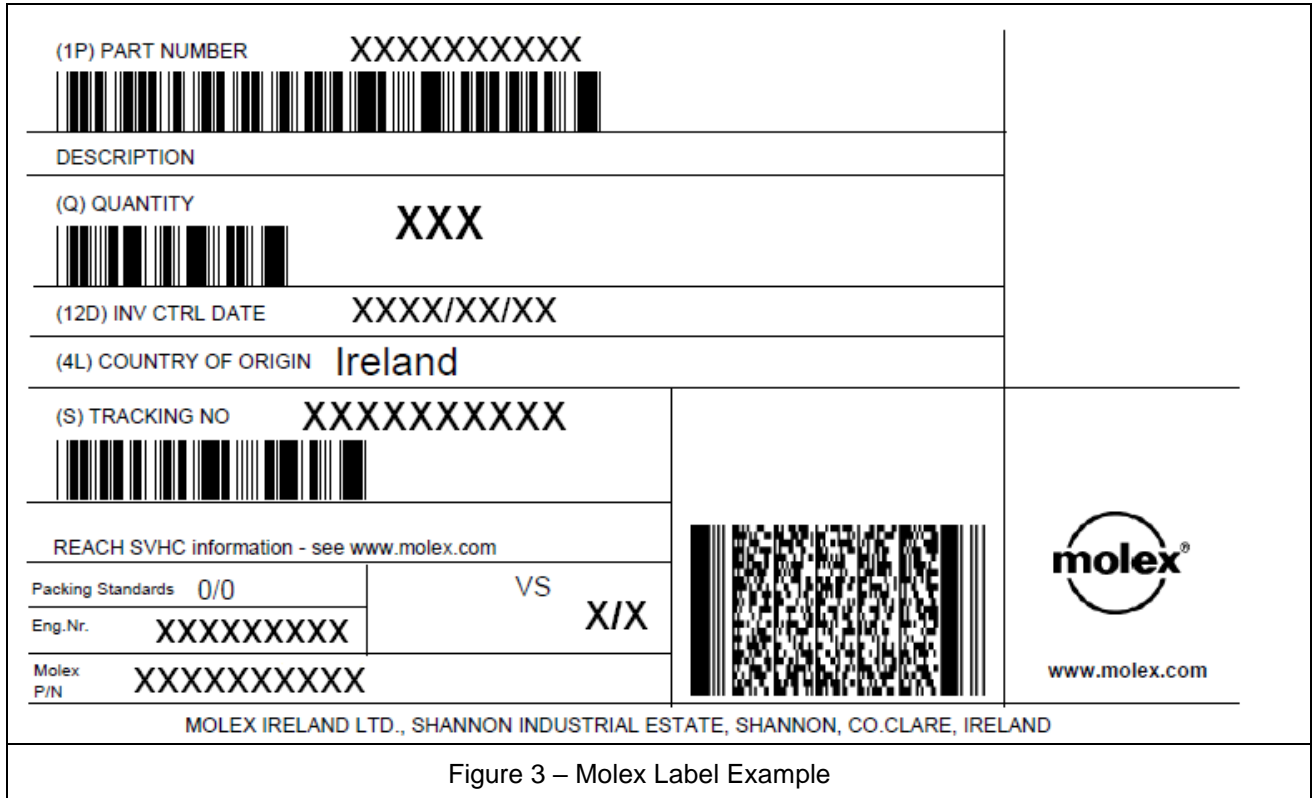
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6.0 LABELLING

The labels used are standard Molex Ireland labels and measure 124.0 x 70.0 mm.

See Figure 3 below for a label sample.



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7.0 SHIPPING PALLETS

For orders over 2500 and in multiples of 12500 the parts may be put on a pallet.

The Outer Boxes (P/N 1211160004) should be stacked on their side's 5 across; inside a pallet box. Reference Figure 4 below for box stacking layout and dimensions.

The boxes can be stacked up to 3 high. This gives shipping quantities of 12500, 25000 or 37500. For any other quantity, parts must be shipped in boxes of 500 or 2500 as specified earlier in this document, or, on additional pallets as described above.

These should then be fully enclosed in the pallet box as shown in Figure 5 below.

Note: Pallets should not be stacked on top of one another.

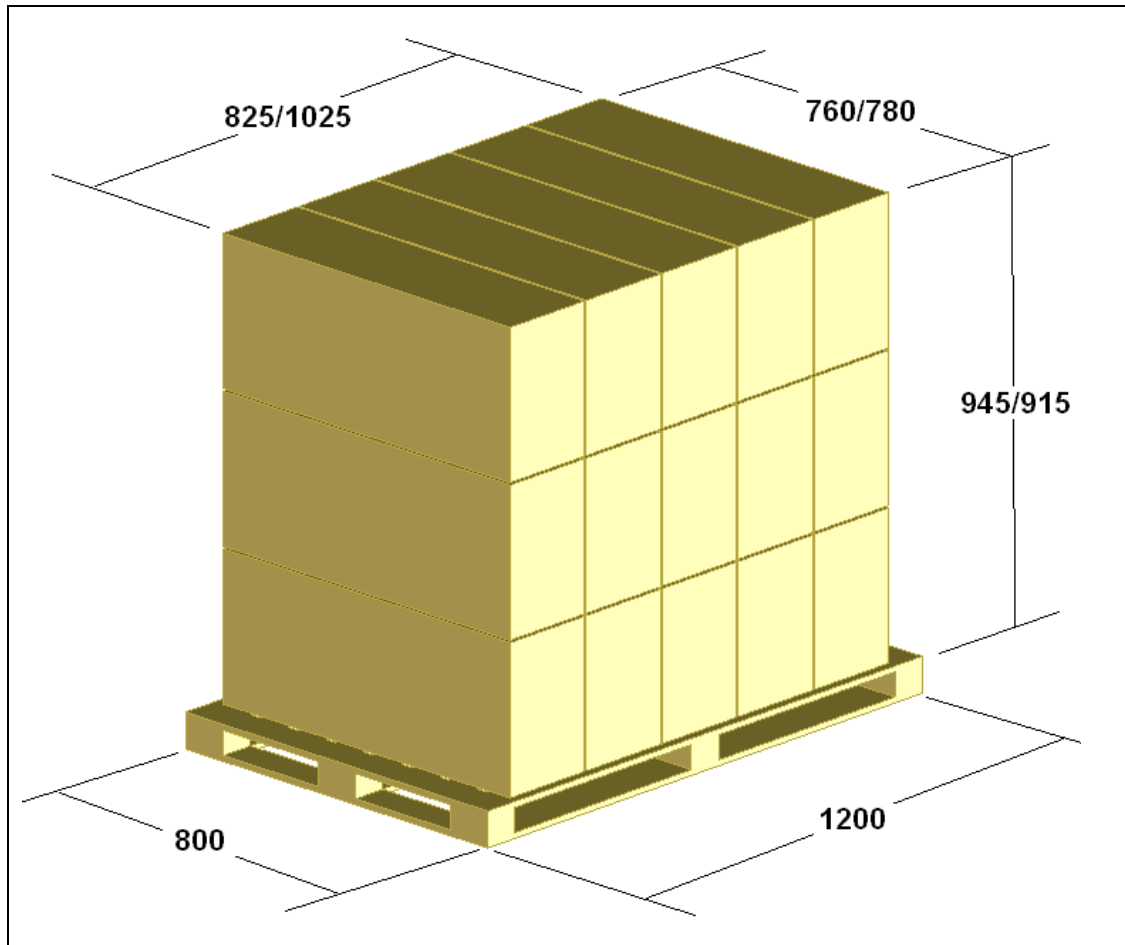


Figure 4 – Pallet Stacking Layout

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Figure 5 – Boxes contained in a Pallet box

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