



PACKAGING SPECIFICATION

PACKAGING SPECIFICATION FOR DIN VALVE SERIES B30

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DOCUMENT NUMBER: PK-121012-B30	CREATED / REVISED BY: DSHEA	CHECKED BY: DMAHER	APPROVED BY: SGRIFFIN



PACKAGING SPECIFICATION

1.0 SCOPE

This specification specifies the general requirements to describe the packaging procedure for the DIN Valve series B30.

2.0 PURPOSE

The purpose of this specification is to ensure that all DIN Valve options shipped from Molex are delivered damage free and in a manner which allows ease of handling, storage and distribution.

3.0 GENERAL PACKAGING INFORMATION

The recommended carton closure is tape.

The carton weight should not exceed 15kg.

Excess volume in the carton should be filled with suitable carton filler material.

The pallet weight should not exceed 450kg.

The pallet height should not exceed 1.1m.

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4.0 PACKAGING OF DIN VALVE OPTIONS

4.1 BULK PACKAGED

The bulk pack kit consists of 500 bases placed in a carton for shipping; reference Table 1 below for carton part numbers.

Where applicable (refer to the Bill of Material), bags of screws and bags of gaskets are included.

Components must not be mixed in bags.



Figure 1 - Example of Bases bulk packed

Table 1 - Bulk Packed Final Part Number Kits

MPM PART No.	PART No.	SPQ	BOX P/N	Notes
B303000N0	1210120114	500	1211160003	250 in a bag, 2 bags in a box
B302000N0	1210120112	500	1211160003	250 in a bag, 2 bags in a box
B303000N00217	1210130198	500	1211160003	250 in a bag, 2 bags in a box
B302000W0	1210120113	500	1211160003	250 in a bag, 2 bags in a box

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5.0 CARTON DIMENSIONS

All dimensions are internal dimensions of the box and are in millimeters

Table 2 – Carton Box Inner Dimensions

Carton Part No.	L	W	H
1211160003	280	140	140

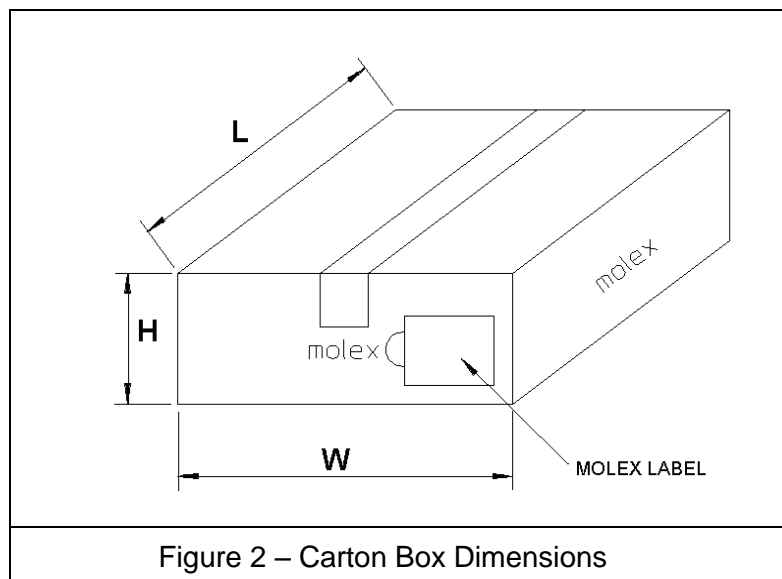


Figure 2 – Carton Box Dimensions






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6.0 LABELLING

The labels used are standard Molex Ireland labels and measure 124.0 x 70.0 mm.
See Figure 3 below for a label sample.

(1P) PART NUMBER XXXXXXXXXX 		
DESCRIPTION		
(Q) QUANTITY XXX 		
(12D) INV CTRL DATE XXXX/XX/XX		
(4L) COUNTRY OF ORIGIN Ireland		  www.molex.com
(S) TRACKING NO XXXXXXXXXX 		
REACH SVHC information - see www.molex.com		
Packing Standards 0/0	VS	
Eng.Nr. XXXXXXXXXX	X/X	
Molex P/N XXXXXXXXXX		
MOLEX IRELAND LTD., SHANNON INDUSTRIAL ESTATE, SHANNON, CO.CLARE, IRELAND		
Figure 3 – Molex Label Example		

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7.0 SHIPPING PALLETS

For shipping style X, boxes may be shipped individually or a number may be put into a larger box for shipping.

For shipping style Y, boxes are stacked in a small shipping pallet box.

For shipping style Z, boxes are stacked in a large shipping pallet box (Fig. 5).

For the small and large pallet boxes, if the pallet box is not full then it may be cut down in size.

Boxes shall be stacked vertically (columnar) i.e. not interlocked see Fig. 4.

Shipping Style information is contained in Table 3

Box No.	No. of Boxes		
	less than	between	between
1211160003	20	20 < 50	50 < 120
Shipping Style	X	Y	Z

Table 3: Shipping Style

Note: Pallets should not be stacked on top of one another.

Only heat treated EUR- Pallets to be used.

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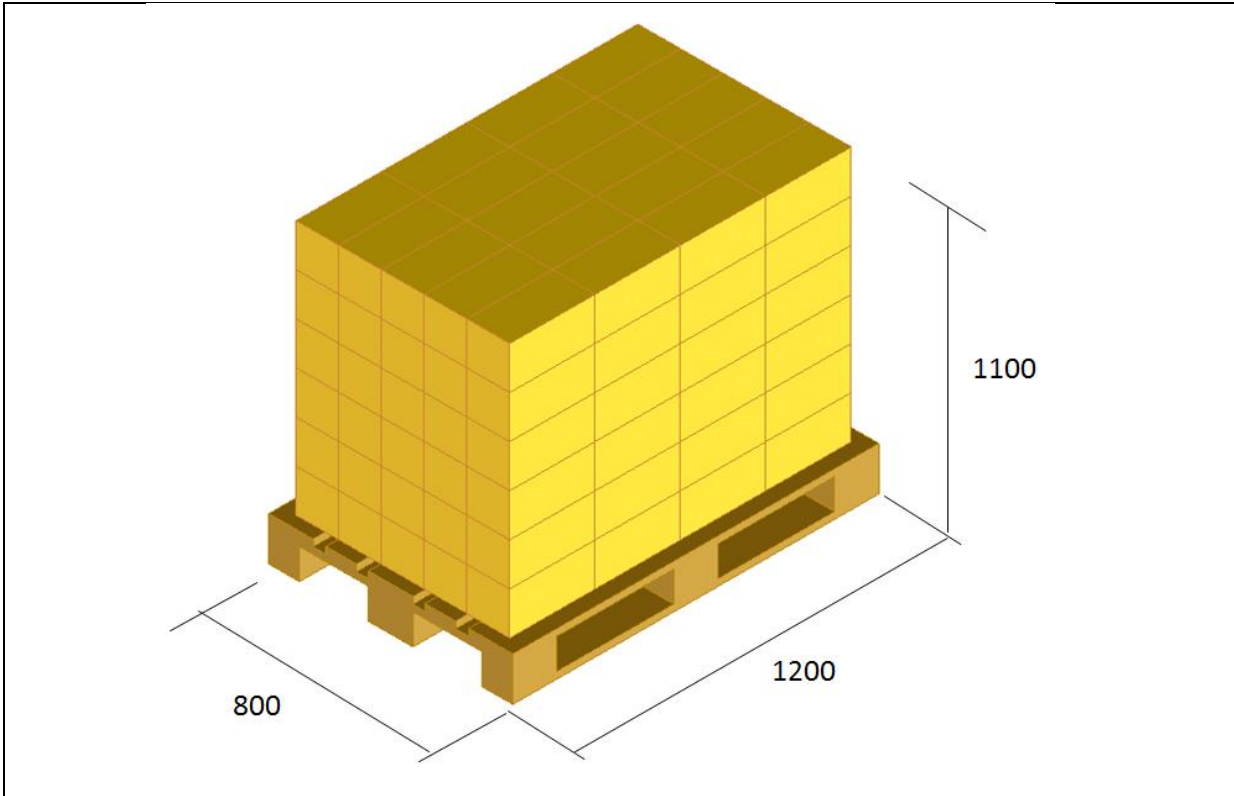


Figure 4 – Pallet Stacking Layout



Figure 5 – Boxes contained in a Pallet box

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