

PACKAGING SPECIFICATION FOR DIN
VALVE CONNECTOR SERIES S28

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1.0 SCOPE

This specification specifies the general requirements to describe the packaging procedure for the DIN valve connector series, S28.

2.0 PURPOSE

The purpose of this specification is to assure that all DIN valve connector options shipped from Molex are delivered damage free and in a manner which allows ease of handling, storage and distribution.

3.0 GENERAL PACKAGING INFORMATION

The recommended box closure is tape.

The box weight should not exceed 15kg.

Excess volume in the box should be filled with suitable box filler material.

The pallet weight should not exceed 450kg.

The pallet height should not exceed 1.1m.

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4.0 PACKAGING OF DIN VALVE OPTIONS

4.1 SINGLE PACKAGED, UNMOUNTED

The single pack Unmounted connector consists of an insert assembly and a cover assembly with a screw and a gasket, where applicable (refer to the Bill of Materials), placed in a bag (see specification E-121116-001).

Bags of connectors are placed in a box for shipping; reference Table 1 below for box part numbers and SPQs.



Figure 1: Example of single pack unmounted parts

Table 1 : Single pack unmounted part numbers

PART No.	mPm PART No.	BOX P/N	SPQ
1212070001	S28200TC320R	1211160003	50
1212070002	S28200TC3H0R	1211160003	50
1212070004	S28200TC420R	1211160003	50
1212070005	S28200TC4H0R	1211160003	50
1212070006	S28200TC440R	1211160003	50
1212070062	S28200TA010R	1211160003	50
1212070063	S28200TA020R	1211160003	50
1212070065	S28200TA040R	1211160003	50

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PART No.	mPm PART No.	BOX P/N	SPQ
1212070067	S28200TA110R	1211160003	50
1212070068	S28200TA120R	1211160003	50
1212070070	S28200TA140R	1211160003	50
1212070071	S28200TA150R	1211160003	50
1212070072	S28200TA1A0R	1211160003	50
1212070073	S28200TA1B0R	1211160003	50
1212070074	S28200TA1C0R	1211160003	50
1212070075	S28200TA1D0R	1211160003	50
1212070076	S28200TA1E0R	1211160003	50
1212070077	S28200TA1G0R	1211160003	50
1212070078	S28200TA1H0R	1211160003	50
1212070079	S28200TA1K0R	1211160003	50
1212070080	S28200TA1L0R	1211160003	50
1212070081	S28200TA1M0R	1211160003	50
1212070082	S28200TC310R	1211160003	50
1212070083	S28200TC330R	1211160003	50
1212070084	S28200TC340R	1211160003	50
1212070085	S28200TC350R	1211160003	50
1212070086	S28200TC3A0R	1211160003	50
1212070087	S28200TC3B0R	1211160003	50
1212070088	S28200TC3C0R	1211160003	50
1212070089	S28200TC3D0R	1211160003	50
1212070090	S28200TC3E0R	1211160003	50
1212070091	S28200TC3G0R	1211160003	50
1212070092	S28200TC3K0R	1211160003	50
1212070093	S28200TC3L0R	1211160003	50
1212070094	S28200TC3M0R	1211160003	50
1212070095	S28200TC410R	1211160003	50
1212070096	S28200TC430R	1211160003	50
1212070097	S28200TC450R	1211160003	50
1212070098	S28200TC4A0R	1211160003	50
1212070099	S28200TC4B0R	1211160003	50
1212070100	S28200TC4C0R	1211160003	50
1212070101	S28200TC4D0R	1211160003	50
1212070102	S28200TC4E0R	1211160003	50
1212070103	S28200TC4G0R	1211160003	50
1212070104	S28200TC4K0R	1211160003	50
1212070105	S28200TC4L0R	1211160003	50
1212070106	S28200TC4M0R	1211160003	50
1212070107	S28200TD010R	1211160003	50
1212070108	S28200TD020R	1211160003	50

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PART No.	mPm PART No.	BOX P/N	SPQ
1212070109	S28200TD030R	1211160003	50
1212070110	S28200TD040R	1211160003	50
1212070111	S28200TD050R	1211160003	50
1212070116	S28200NE050R	1211160003	50
1212070117	S28200TS010R	1211160003	50
1212070118	S28200TS020R	1211160003	50
1212070119	S28200TS030R	1211160003	50
1212070120	S28200TS040R	1211160003	50
1212070121	S28200TS050R	1211160003	50
1212070122	S28200TSA0R	1211160003	50
1212070123	S28200TS0BOR	1211160003	50
1212070124	S28200TSOC0R	1211160003	50
1212070125	S28200TSOD0R	1211160003	50
1212070126	S28200TSE0R	1211160003	50
1212070127	S28200TSOG0R	1211160003	50
1212070128	S28200TSH0R	1211160003	50
1212070129	S28200TSOK0R	1211160003	50
1212070130	S28200TSOL0R	1211160003	50
1212070131	S28200TSOM0R	1211160003	50
1212070132	S28200NS110R	1211160003	50
1212070133	S28200NS120R	1211160003	50
1212070134	S28200NS130R	1211160003	50
1212070135	S28200NS140R	1211160003	50
1212070136	S28200NS150R	1211160003	50
1212070143	S28300TA120R	1211160003	50
1212070146	S28300TA150R	1211160003	50
1212070534	S28200TA1H0RSA	1211160003	50

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4.2 BULK PACKAGED, MOUNTED

The bulk pack mounted connector consists of insert assemblies and cover assemblies mounted together and placed in a box for shipping; reference Table 2 below for box part numbers and SPQs.

Where applicable (refer to the Bill of Materials), bags of screws and bags of gaskets are included.

Components must not be mixed in bags.



Figure 2: Bulk pack mounted part numbers (bags of screws or gaskets not shown)

Table 2 : Bulk pack mounted part numbers

PART No.	mPm PART No.	BOX P/N	SPQ
1212070217	S28200TA012RSN	1211160003	50
1212070218	S28200TA022RSN	1211160003	50
1212070219	S28200TA032RSN	1211160003	50
1212070221	S28200TA052RSN	1211160003	50
1212070237	S28200NS112RSN	1211160003	50
1212070238	S28200NS122RSN	1211160003	50
1212070239	S28200NS132RSN	1211160003	50

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PART No.	mPm PART No.	BOX P/N	SPQ
1212070240	S28200NS142RSN	1211160003	50
1212070241	S28200NS152RSN	1211160003	50
1212070261	S28200NE052RSN	1211160003	50
1212070277	S28200TD012RSN	1211160003	50
1212070278	S28200TD022RSN	1211160003	50
1212070279	S28200TD032RSN	1211160003	50
1212070280	S28200TD042RSN	1211160003	50
1212070281	S28200TD052RSN	1211160003	50
1212070297	S28200TS012RSN	1211160003	50
1212070298	S28200TS022RSN	1211160003	50
1212070299	S28200TS032RSN	1211160003	50
1212070300	S28200TS042RSN	1211160003	50
1212070301	S28200TS052RSN	1211160003	50
1212070302	S28200TS0A2RSN	1211160003	50
1212070303	S28200TS0B2RSN	1211160003	50
1212070304	S28200TS0C2RSN	1211160003	50
1212070305	S28200TS0D2RSN	1211160003	50
1212070306	S28200TS0E2RSN	1211160003	50
1212070307	S28200TS0G2RSN	1211160003	50
1212070308	S28200TS0H2RSN	1211160003	50
1212070309	S28200TS0K2RSN	1211160003	50
1212070310	S28200TS0L2RSN	1211160003	50
1212070311	S28200TS0M2RSN	1211160003	50
1212070357	S28200TC412RSN	1211160003	50
1212070358	S28200TC422RSN	1211160003	50
1212070359	S28200TC432RSN	1211160003	50
1212070360	S28200TC442RSN	1211160003	50
1212070361	S28200TC452RSN	1211160003	50
1212070362	S28200TC4A2RSN	1211160003	50
1212070363	S28200TC4B2RSN	1211160003	50
1212070364	S28200TC4C2RSN	1211160003	50
1212070365	S28200TC4D2RSN	1211160003	50
1212070366	S28200TC4E2RSN	1211160003	50
1212070367	S28200TC4G2RSN	1211160003	50
1212070368	S28200TC4H2RSN	1211160003	50
1212070369	S28200TC4K2RSN	1211160003	50
1212070370	S28200TC4L2RSN	1211160003	50
1212070371	S28200TC4M2RSN	1211160003	50
1212070416	S28200TC312RSN	1211160003	50
1212070417	S28200TC322RSN	1211160003	50
1212070418	S28200TC332RSN	1211160003	50

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PART No.	mPm PART No.	BOX P/N	SPQ
1212070419	S28200TC342RSN	1211160003	50
1212070420	S28200TC352RSN	1211160003	50
1212070421	S28200TC3A2RSN	1211160003	50
1212070422	S28200TC3B2RSN	1211160003	50
1212070423	S28200TC3C2RSN	1211160003	50
1212070424	S28200TC3D2RSN	1211160003	50
1212070425	S28200TC3E2RSN	1211160003	50
1212070426	S28200TC3G2RSN	1211160003	50
1212070427	S28200TC3H2RSN	1211160003	50
1212070428	S28200TC3K2RSN	1211160003	50
1212070429	S28200TC3L2RSN	1211160003	50
1212070430	S28200TC3M2RSN	1211160003	50
1212070474	S28200TA112RSN	1211160003	50
1212070475	S28200TA122RSN	1211160003	50
1212070476	S28200TA132RSN	1211160003	50
1212070478	S28200TA152RSN	1211160003	50
1212070479	S28200TA1A2RSN	1211160003	50
1212070480	S28200TA1B2RSN	1211160003	50
1212070481	S28200TA1C2RSN	1211160003	50
1212070482	S28200TA1D2RSN	1211160003	50
1212070483	S28200TA1E2RSN	1211160003	50
1212070484	S28200TA1G2RSN	1211160003	50
1212070485	S28200TA1H2RSN	1211160003	50
1212070486	S28200TA1K2RSN	1211160003	50
1212070487	S28200TA1L2RSN	1211160003	50
1212070488	S28200TA1M2RSN	1211160003	50
1212070535	S28200TC4M2RSNSA	1211160003	50
1212120021	S28200TR2M6RSN	1211160003	50
1212120035	S28200WE052RSNSA	1211160003	50

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4.3 BULK PACKAGED, UNMOUNTED

The bulk pack unmounted connector consists of insert assemblies and cover assemblies placed in separate bags. The bags are placed in a box for shipping; reference Table 3 below for box part numbers and SPQs.

Where applicable (refer to the Bill of Materials), bags of screws and bags of gaskets are included.

Components must not be mixed in bags.



Figure 3: Bulk pack unmounted part numbers

Table 3: Bulk pack unmounted part numbers

PART No.	mPm PART No.	BOX P/N	SPQ
1212070003	S28200TC3B0RCN	1211160003	50
1212070008	S28200TC310RCN	1211160003	50
1212070061	S28200TC420RCN	1211160003	50
1212070227	S28200TA010RCN	1211160003	50
1212070228	S28200TA020RCN	1211160003	50
1212070229	S28200TA030RCN	1211160003	50

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PART No.	mPm PART No.	BOX P/N	SPQ
1212070230	S28200TA040RCN	1211160003	50
1212070231	S28200TA050RCN	1211160003	50
1212070247	S28200NS110RCN	1211160003	50
1212070248	S28200NS120RCN	1211160003	50
1212070249	S28200NS130RCN	1211160003	50
1212070250	S28200NS140RCN	1211160003	50
1212070251	S28200NS150RCN	1211160003	50
1212070271	S28200NE050RCN	1211160003	50
1212070287	S28200TD010RCN	1211160003	50
1212070288	S28200TD020RCN	1211160003	50
1212070289	S28200TD030RCN	1211160003	50
1212070290	S28200TD040RCN	1211160003	50
1212070291	S28200TD050RCN	1211160003	50
1212070327	S28200TS010RCN	1211160003	50
1212070328	S28200TS020RCN	1211160003	50
1212070329	S28200TS030RCN	1211160003	50
1212070330	S28200TS040RCN	1211160003	50
1212070331	S28200TS050RCN	1211160003	50
1212070332	S28200TS0A0RCN	1211160003	50
1212070333	S28200TS0B0RCN	1211160003	50
1212070334	S28200TS0C0RCN	1211160003	50
1212070335	S28200TS0D0RCN	1211160003	50
1212070336	S28200TS0E0RCN	1211160003	50
1212070337	S28200TS0G0RCN	1211160003	50
1212070338	S28200TS0H0RCN	1211160003	50
1212070339	S28200TS0K0RCN	1211160003	50
1212070340	S28200TS0L0RCN	1211160003	50
1212070341	S28200TS0M0RCN	1211160003	50
1212070387	S28200TC410RCN	1211160003	50
1212070388	S28200TC430RCN	1211160003	50
1212070389	S28200TC440RCN	1211160003	50
1212070390	S28200TC450RCN	1211160003	50
1212070391	S28200TC4A0RCN	1211160003	50
1212070392	S28200TC4B0RCN	1211160003	50
1212070393	S28200TC4C0RCN	1211160003	50
1212070394	S28200TC4D0RCN	1211160003	50
1212070395	S28200TC4E0RCN	1211160003	50
1212070396	S28200TC4G0RCN	1211160003	50
1212070397	S28200TC4H0RCN	1211160003	50
1212070398	S28200TC4K0RCN	1211160003	50
1212070399	S28200TC4L0RCN	1211160003	50

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PART No.	mPm PART No.	BOX P/N	SPQ
1212070400	S28200TC4MORCN	1211160003	50
1212070446	S28200TC320RCN	1211160003	50
1212070447	S28200TC330RCN	1211160003	50
1212070448	S28200TC340RCN	1211160003	50
1212070449	S28200TC350RCN	1211160003	50
1212070450	S28200TC3A0RCN	1211160003	50
1212070451	S28200TC3C0RCN	1211160003	50
1212070452	S28200TC3D0RCN	1211160003	50
1212070453	S28200TC3E0RCN	1211160003	50
1212070454	S28200TC3G0RCN	1211160003	50
1212070455	S28200TC3H0RCN	1211160003	50
1212070456	S28200TC3K0RCN	1211160003	50
1212070457	S28200TC3L0RCN	1211160003	50
1212070458	S28200TC3M0RCN	1211160003	50
1212070504	S28200TA110RCN	1211160003	50
1212070505	S28200TA120RCN	1211160003	50
1212070506	S28200TA130RCN	1211160003	50
1212070507	S28200TA140RCN	1211160003	50
1212070508	S28200TA150RCN	1211160003	50
1212070509	S28200TA1A0RCN	1211160003	50
1212070510	S28200TA1B0RCN	1211160003	50
1212070511	S28200TA1C0RCN	1211160003	50
1212070512	S28200TA1D0RCN	1211160003	50
1212070513	S28200TA1E0RCN	1211160003	50
1212070514	S28200TA1G0RCN	1211160003	50
1212070515	S28200TA1H0RCN	1211160003	50
1212070516	S28200TA1K0RCN	1211160003	50
1212070517	S28200TA1L0RCN	1211160003	50
1212070518	S28200TA1M0RCN	1211160003	50

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REVISION DESCRIPTION	REMOVED OBSOLETE PART NUMBER AS PER PCN#509987.			PACKAGING SPECIFICATION FOR DIN VALVE SERIES S28			
CHANGE NO.	693623						
REVISED BY	SANTHN	DATE	2021/11/24	DOC TYPE	DOC TYPE DESCRIPTION	DOC PART	SERIES
REV APPR BY	GGA	DATE	2022/03/30	PS	PRODUCT SPECIFICATION WORD	001	121207
INITIAL RELEASE				CUSTOMER	DOCUMENT NUMBER	REVISION	SHEET
INITIAL DRWN	BCAFFREY	DATE	2015/06/04	GENERAL MARKET	PK-121207-S28	A3	11 OF 15
INITIAL APPR	STGRIFFIN	DATE	2015/07/29				

5.0 BOX DIMENSIONS

All dimensions are internal dimensions of the box and are in millimeters.

Table 4: Box inner dimensions

Box Part No.	L	W	H
1211160003	280	140	140

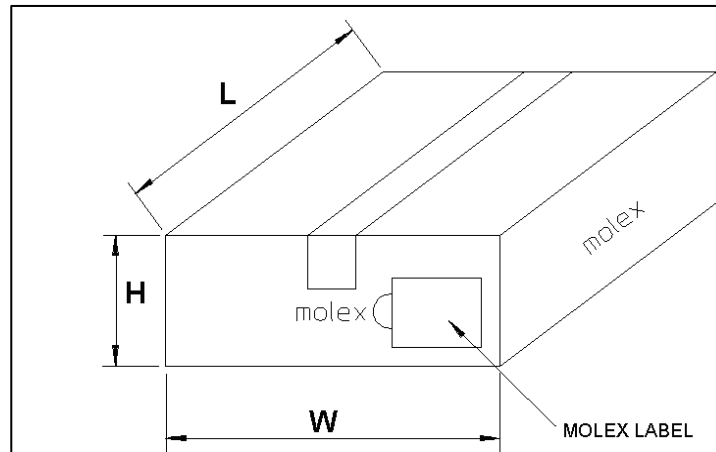


Figure 4: Box dimensions

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INITIAL DRWN	BCAFFREY	DATE	2015/06/04	GENERAL MARKET	PK-121207-S28	A3	12 OF 15
INITIAL APPR	STGRIFFIN	DATE	2015/07/29				

6.0 LABELLING

The labels used are standard Molex Ireland labels and measure 124.0 x 70.0 mm.
See Figure 5 below for label example.






(P) PART NUMBER XXXXXXXXXXXX 			
DESCRIPTION			
(Q) QUANTITY XXX 			
(12D) INV CTRL DATE XXXX/XX/XX			
(4L) COUNTRY OF ORIGIN Ireland			
(S) TRACKING NO XXXXXXXXXXXX 		 www.molex.com	
REACH SVHC information - see www.molex.com			
Packing Standards 0/0			VS X/X
Eng.Nr. XXXXXXXXXXXX			
Molex P/N XXXXXXXXXXXX			
MOLEX IRELAND LTD., SHANNON INDUSTRIAL ESTATE, SHANNON, CO.CLARE, IRELAND			

Figure 5: Molex label example

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INITIAL RELEASE				CUSTOMER		DOCUMENT NUMBER	
INITIAL DRWN	BCAFFREY	DATE	2015/06/04	GENERAL MARKET		PK-121207-S28	A3
INITIAL APPR	STGRIFFIN	DATE	2015/07/29				

7.0 SHIPPING PALLETS

For shipping style X, boxes may be shipped individually or a number may be put into a larger box for shipping.

For shipping style Y, boxes are stacked in a small shipping pallet box.

For shipping style Z, boxes are stacked in a large shipping pallet box.

For the small and large pallet boxes, if the pallet box is not full then it may be cut down in size.

See Figure 7 for pallet box example.

Shipping Style information is contained in Table 5.

Depending on the size of the order, a smaller Euro Pallet can be used 890 x 660mm.

Table 5: Shipping style information

Box No.	No. of Boxes			See Fig.
	less than	between	between	
1211160003	20	20 < 50	50 < 125	Figure 6
Shipping Style	X	Y	Z	

Boxes shall be stacked vertically (columnar) i.e. not interlocked see Figure 6.

Note: Pallets should not be stacked on top of one another.

Only heat-treated EUR- Pallets to be used.

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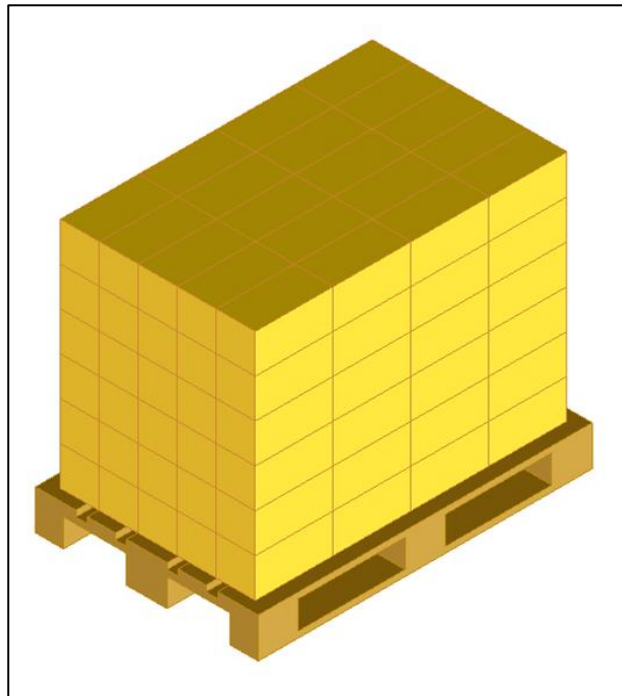


Figure 6: Box stacking layout for 1211160003



Figure 7: Pallet box

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